

Millermatic Service Parts

Model	Serial # Effective	On/Off Switch #	Contactor #	Gas Valve #	Wire Speed Pot/Rheostat #	Wire Speed Knob #	Fan Motor #	Fan Blade #	Drive Motor #	CR-1 Relay #	Range Switch #
Challenger™	KG171523	116 830	108 358	218 422	000 101	097 922	495 429	005 656	173 446	—	N/A
Challenger™ 172	KH511668	116 830	108 358	218 422	See note 1	097 922	495 429	005 656	186 212	006 393	250 658
Cricket®	JJ368979	111 997	—	218 421	119 653	097 922	111 931	005 656	N/A	072 817	111 897 (N/A)
Cricket® XL	JJ368979	111 997	129 696	218 421	See note 2	097 922	111 931	005 656	173 446	006 393	111 897 (N/A)
MM 35	71-561033	See note 3	See note 4	See note 5	605 828	171 007	032 678 (N/A)	032 662	See note 6	See note 7	—
MM 90/130	KB102926	111 997 (115 V) 116 830 (230 V)	129 696	218 421	000 101	097 922	111 931	005 656	173 446	006 393	111 897 (N/A)
MM 120/150	KB100704	116 830	108 358	218 422	072 623	097 922	495 429	005 656	090 087	072 817	111 897 (N/A)
MM 130 XP	KH418495	111 997	129 696	218 421	186 207	097 922	495 428	005 656	186 212	See note 8	250 658
MM 135	LB204281	196 575	—	218 421	See note 9	171 007	196 063	409953-001	202 708	—	202 663
MM 140/ 140 with Auto-Set™	LG320643	196 575	—	218 421	207 415	171 007	196 063	409953-001	202 708	—	202 663
MM 175	LB204053	196 574	—	218 422	See note 10	207 078	196 064	409953-001	202 708	—	202 663
MM 180	LG320643	196 574	—	218 422	207 415	207 078	196 064	409953-001	202 708	—	202 663
MM 185	KG171523	124 511	See note 11	222 837	035 897	171 007	123 468	005 656	See note 12	072 817	153 197
MM 200	HK240615	See note 13	See note 14	See note 15	030 943	171 007	081 373	081 372	N/A	See note 16	049 280
MM 210	LC218652	124 511	189 486	See note 17	See note 18	See note 19	188 706	148 809	202 888	—	192 373
MM 211	LJ330001N	196 575	—	232 516	207 415	207 078	See note 34	See note 35	202 708	—	202 663
MM 212	LH131786B	124 511	189 486	216 395	228 104	207 077	188 706	148 809	233 009	—	—
MM 212 w/Auto-Set™	LJ180754B	124 511	229 685	216 395	238 100	238 122	188 706	148 809	233 009	—	—
MM 250	KB054828	250 006	—	222 837	035 897	171 007	148 808	148 809	See note 20	006 393	035 897
MM 250MP	KB054828	250 006	—	222 837	—	—	148 808	148 809	See note 20	006 393	—
MM 250X w/o meters	KJ081597	250 006	—	222 837	035 897	171 007	188 706	148 809	227 117	006 393	035 897
MM 250X w/meters	KK227730	250 006	—	222 837	See note 21	171 007	188 706	148 809	227 117	006 393	See note 21
MM 251	LB170597	250 006	204 319	See note 34	See note 22	See note 23	188 706	148 809	227 117	052 964	See note 22
MM 252	LG290851B	250 006	229 685	216 395	—	218 764	188 706	148 809	225 341	—	—
MM 300 w/o meters	KH457123	244 920	—	222 837	035 897	171 007	148 808	148 809	227 117	—	035 897
MM 300 w/meters	KK310628	244 920	—	222 837	035 897	171 007	148 808	148 809	227 117	—	035 897
MM 350/350P	LC447907	See note 35	188 634	See note 36	—	—	213 043	—	223 541	106 462	—
MM DVI™	LE204883	219 552	189 486	216 396	220 968	207 077	188 706	148 809	202 888	072 817	153 197
MM DVI-2™	LH021271B	219 552	189 486	216 395	220 968	207 077	188 706	148 809	230 496	—	192 373
MM Passport	LE444123	—	—	220 011	—	174 992	234 728	—	202 708	—	—
MM Passport Plus	LH380053N	—	—	220 011	—	174 992	234 728	—	202 708	—	—
MM Pulser	LA259996	250 006	196 600	218 494	035 897	171 007	188 706	148 809	227 117	—	192 373
MM Reach	LK220947N	—	—	244 300	244 368	238 873	—	—	223 541	—	—
SideKick™ (115 V)	JG028079	See note 24	See note 25	See note 26	072 623	097 922	See note 27	005 656	090 087	072 817	111 897 (N/A)
SideKick™ (230 V)	JG028079	116 830	108 358	See note 28	072 623	097 922	See note 29	005 656	090 087	072 817	111 897 (N/A)
SideKick™ XL	JG028079	116 830	108 358	See note 28	072 623	097 922	495 429	005 656	090 087	072 817	111 897 (N/A)
Vintage	KF806591	250 006	See note 30	218 421	035 897	171 007	See note 31	See note 32	See note 33	080 388	153 197

Notes:

Note	Serial #	PRIOR TO Serial # Use Part #	From Serial # to Serial # Use Part #	EFFECTIVE WITH Serial # Use Part #
1	KH579986	186 207	—	210 067
2	JK590793	030 987	—	000 101
3	KA900311	090 328	—	124 511
4	HD675608	034 893	—	189 486
5	JA448186	N/A	—	—
	JA448186 to JK585797	—	035 630	—
	JK585798	—	—	222 837
6	HD675608	N/A	—	—
	HD675608 to JA448185	—	123 291 (N/A)	—
	JA448186	—	—	119 040
7	HG039505	122 696	—	—
	HG039505 to JB566502	—	072 882	—
	JB566503	—	—	072 817
8	KH444504	204 731-001	—	006 393
9	LC071291	202 662	—	207 415
10	LC038105	202 662	—	207 415
11	KJ073032	132 889	—	189 486
12	KK289381	180 926	—	196 237
13	JK718458	090 328	—	250 006
14	JD721260	177 551	—	114 780
15	JK718458	003 538	—	218 421
16	JH164485	122 696	—	109 006
17	LE075088	228 035	—	246 753
18	LC219746	198 087	—	208 207
19	LC219746	171 007	—	207 077

Note	Serial #	PRIOR TO Serial # Use Part #	From Serial # to Serial # Use Part #	EFFECTIVE WITH Serial # Use Part #
20	KF909889	122 741	—	227 117
21	LB087920	035 897	—	198 087
22	LC245943	198 087	—	—
	LC245943 to LC525911	—	208 207	—
	LC525912 to LC526084	—	198 087	—
	LC526085	—	—	208 207
23	LC245943	171 007	—	—
	LC245943 to LC525911	—	207 077	—
	LC525912 to LC526084	—	171 007	—
	LC526085	—	—	207 077
24	JH115687	011 611	—	111 997
25	JH257160	108 358	—	129 696
26	JK595850	003 538	—	218 421
27	JH257160	119 487	—	111 931
28	JK694018	113 852 (N/A)	—	218 422
29	JH287059	123 468	—	495 429
30	KJ206679	114 780	—	—
	KJ206679 to KK137787	—	186 355	—
	KK137788	—	—	195 568
31	LC032246	148 808	—	188 706
32	LC032246	150 783	—	148 809
33	KG024719	122 741	—	227 117
34	LK330815N	241 952	—	236 925
35	LK330815N	409 953-001	—	244 920
36	LJ151087B	246 753	—	228 035